# $\mathbf{helical}_{t}hreadDocumentation$ Release 0.2.3

**Wink Saville** 

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#### PACKAGE DOCS 0.2.3

Bases: taperable\_helix.helix.Helix

A set of fields used to represent a helical thread and passed as the parameter to helical\_thread.

Control of the size and spacing of the thread using the various fields in Helix and those below.

angle\_degs: float = 45
angle in degrees

major\_cutoff: float = 0
Size of of flat at the major diameter

minor\_cutoff: float = 0
Size of flat at the minor diameter

ext clearance: float = 0.1

External clearance between external and internal threads

thread overlap: float = 0.001

Amount to overlap threads with the core so the union of core and threads is a manifold

first\_t: float = 0

helix(hl=None)

This function returns a Function that is used to generates points on a helix.

It takes an optional HelixLocation which refines the location of the final helix when its tapered. If HelixLocation is None then the radius is Helix.radius and horz\_offset and vert\_offset will be 0. If its not None HelixLocation.radius maybe None, in which case Helix.radius will be used. and HelixLocation.horz\_offset will be added to the radius and used to calculate x and y. The HelixLocation.vert\_offset will be added to z.

This function returns a function, f. The function f that takes one parameter, an inclusive value between first\_t and last\_t. We then define t\_range=last\_t-first\_t and the rel\_height=(last\_t-t)/t\_range. The rel\_height is the relative position along the "z-axis" which is used to calculate function functions returned tuple(x, y, z) for a point on the helix.

Credit: Adam Urbanczyk from cadquery [forum post](https://groups.google.com/g/cadquery/c/5kVRpECcxAU/m/7no7\_ja6AAAJ)

Parameters h1 (Optional[HelixLocation]) - Defines a refinded location when the helix is tapered

**Return type** Callable[[float], Tuple[float, float, float]]

**Returns** A function which is passed "t", an inclusive value between first\_t and last\_t and returns a 3D point (x, y, z) on the helix as a function of t.

inset\_offset: float = 0

last\_t: float = 1

taper\_in\_rpos: float = 1

taper\_out\_rpos: float = 0

radius: float
pitch: float
height: float

The helixes returned by helical\_thread` that represents the internal thread, prefixed with *int\_* and the external thread, prefixed with *ext\_*.

#### ht: helical\_thread.helicalthread.HelicalThread

The basic Dimensions of the helixes

int helix radius: float = 0

The internal thread radius

#### int\_helixes: List[taperable\_helix.helix.HelixLocation]

List of the internal helix locations

ext helix radius: float = 0

The external thread radius

#### ext\_helixes: List[taperable\_helix.helix.HelixLocation]

List of the external helix locations

#### helical\_thread.helical\_thread(ht)

Given HelicalThread compute the internal and external helixes thread and returning them in ThreadHelixes. int\_hexlix\_radius, int\_helixes, ext\_helix\_radius and ext\_helixes. The helixes are an array of HelixLocations that define the helixes of the thread. If minor\_cutoff is 0 then the thread will be triangular and the length of the {intlext}\_helixes 3. if minor\_cutoff > 0 then the thread will be a trapezoid with the length of the {intlext}\_helixes will be 4.

Parameters ht (HelicalThread) - The basic dimensions of the helicla thread

Return type ThreadHelixes

**Returns** internal and external helixes necessary to use taperable-helix

**TWO** 

#### **INSTALLATION**

### 2.1 Stable release

To install helical-thread, run this command in your terminal:

```
$ pip install helical-thread
```

This is the preferred method to install helical-thread, as it will always installs the most recent stable release.

If you don't have pip installed, this Python installation guide can guide you through the process.

## 2.2 Test release from testpypi

To install helical-thread from testpypi, run this command in your terminal:

```
$ pip install --index-url https://test.pypi.org/simple/ helical-thread
```

#### 2.3 From sources

The sources for helical\_thread can be downloaded from the Github repo.

You can either clone the public repository:

```
$ git clone git://github.com/winksaville/py-helical-thread helical-thread
$ cd helical-thread
```

#### Or download the tarball

```
$ curl -OJL https://github.com/winksaville/py-helical-thread/releases/v0.2.3.tar.gz
```

Once you have a copy of the source, you can install it with:

```
$ python setup.py install
```

Or if you want to install in editable mode for development:

```
$ make install-dev
$ pip install -e . -r dev-requirements.txt
```

## 2.4 Uninstall

\$ pip uninstall helical-thread

CHAPTER THREE

USAGE

To use helical\_thread in a project:

import helical\_thread

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#### **FOUR**

#### **CONTRIBUTING**

Contributions are welcome, and they are greatly appreciated! Every little bit helps, and credit will always be given. You can contribute in many ways:

## 4.1 Types of Contributions

#### 4.1.1 Report Bugs

Report bugs at helixal-thread issues

If you are reporting a bug, please include:

- Your operating system name and version.
- Any details about your local setup that might be helpful in troubleshooting.
- Detailed steps to reproduce the bug.

#### 4.1.2 Fix Bugs

Look through the GitHub issues for bugs. Anything tagged with "bug" and "help wanted" is open to whoever wants to implement it.

#### 4.1.3 Implement Features

Look through the GitHub issues for features. Anything tagged with "enhancement" and "help wanted" is open to whoever wants to implement it.

#### 4.1.4 Write Documentation

helical\_thread could always use more documentation, whether as part of the official helical\_thread docs, in docstrings, or even on the web in blog posts, articles, and such.

#### 4.1.5 Submit Feedback

The best way to send feedback is to file an issue at helixal-thread issues

If you are proposing a feature:

- Explain in detail how it would work.
- Keep the scope as narrow as possible, to make it easier to implement.
- Remember that this is a volunteer-driven project, and that contributions are welcome:)

#### 4.2 Get Started!

Ready to contribute? Here's how to set up helixal-thread for local development.

- 1. Fork the *helical\_thread* repo on GitHub.
- 2. Clone your fork locally:

```
$ git clone git@github.com:your_name_here/helical_thread.git
```

3. Instantiate an (virtual) enviorment which supports python3.7, isort, black, flake8 and bump2version. Using *make install-dev* will install appropriate development dependencies:

```
$ <instantiate your virtual environment if necessary>
$ cd helical_thread/
$ make install-dev
```

4. Create a branch for local development:

```
$ git checkout -b name-of-your-bugfix-or-feature
$
$ Now you can make your changes locally.
```

5. When you're done making changes, check that your changes are formantted correctly and pass the tests:

```
$ make format
$ make test
```

6. Commit your changes and push your branch to GitHub:

```
$ git add .
$ git commit -m "Your detailed description of your changes."
$ git push origin name-of-your-bugfix-or-feature
```

7. Submit a pull request through the GitHub website.

## 4.3 Pull Request Guidelines

Before you submit a pull request, check that it meets these guidelines:

- 1. The pull request should include tests.
- 2. If the pull request adds functionality, the docs should be updated. Put your new functionality into a function with a docstring, and add the feature to the list in README.rst.
- 3. The pull request should work for Python 3.7 and 3.8.

# 4.4 Deploying

A reminder for the maintainers on how to deploy. Make sure all your changes are committed. Then run and validate that test.pypi.org is good:

```
$ bump2version patch # possible: major / minor / patch
$ git push
$ make push-tags
$ make release-testpypi
```

Finally, assuming test.pypi.org is good, push to pypi.org:

\$ make release

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## **FIVE**

## **AUTHORS**

# **5.1 Development Lead**

• Wink Saville <wink@saville.com>

## 5.2 Contributors

None yet. Why not be the first?

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